

TAC Series Air Conditioner

R454B

Up to 15.2 SEER2

Cooling capacity: 18-60 kBtu/h



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Standard Features:

- Eco-friendly R454B refrigerant with low GWP value.
- Energy-efficient compressor.
- Equipped with thermal overload protection.
- High quality condenser with inner-groove copper tube and aluminum fin.
- Service valves with sweat connections and easy-access gauge ports.
- Factory-installed high-pressure switch.
- AHRI certified and ETL listed.
- Filter drier included as accessory.

Cabinet Features:

- Compact design allows for ease of installation, clearance, durability, and maneuverability.
- Powder-painted galvanized steel cabinet chassis.
- Protective steel louvered coil guard.
- Steel wire axial fan guard
- ECM fan motor and unique blade style allowing for smooth discharge air and quieter operation.

1 Product lineup

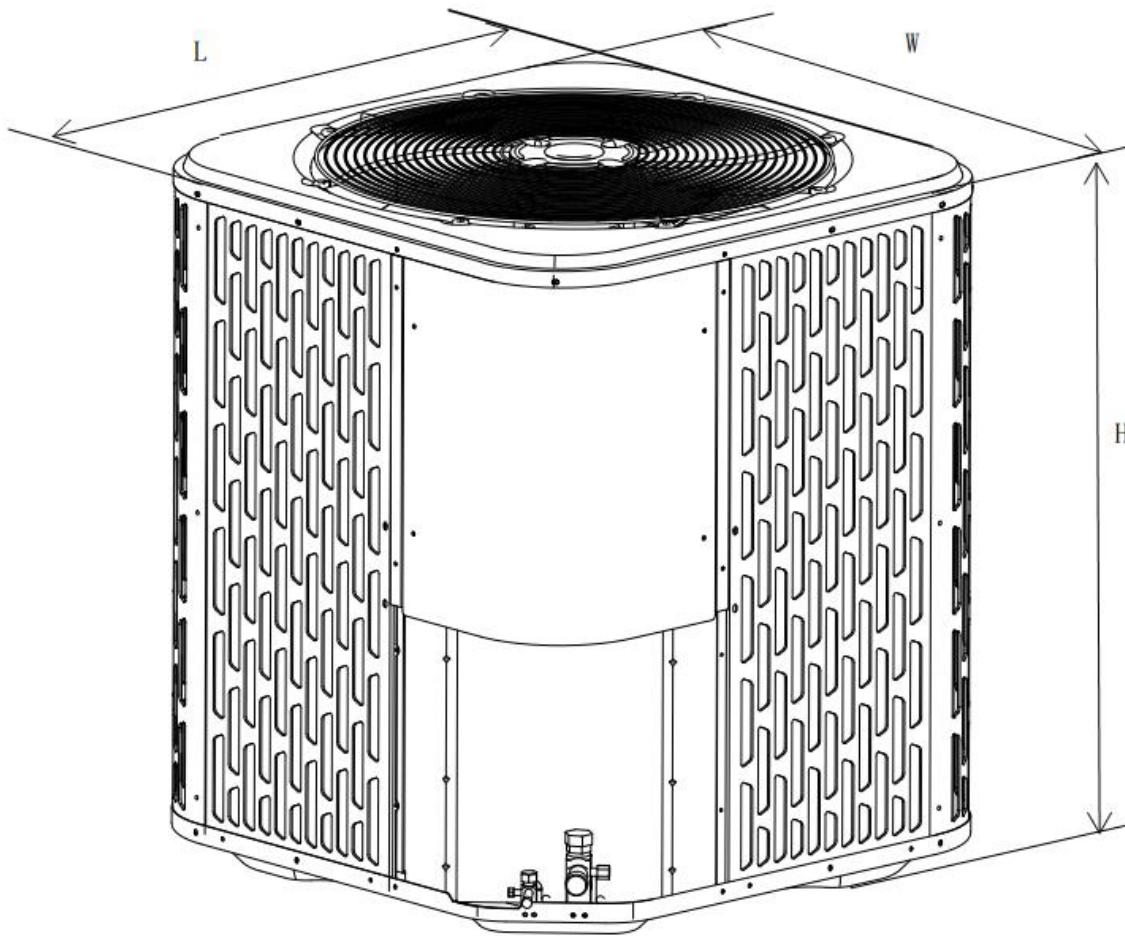
Model	TAC5018A1000A TAC5024A1000A TAC5030A1000A TAC5036A1000A	TAC5042A1000A TAC5048A1000A TAC5060A1000A TAC5061A1000A
Power supply	208/230V-1Ph-60Hz	
Appearance		

2 Specifications

	TAC5018A1000A	TAC5024A1000A	TAC5030A1000A	TAC5036A1000A
NOMINAL CAPACITY				
Cooling (BTU/h)	17,800	23,800	28,000	33,600
ELECTRICAL DATA				
Voltage / Phase (60 Hz)	208/230V-1Ph	208/230V-1Ph	208/230V-1Ph	208/230V-1Ph
Min. / Max. Voltage (V)	187/253	187/253	187/253	187/253
Min. Circuit Amps (MCA) (A)	11.4	15.3	16.4	21.9
Max. Overcurrent Protection (MOP) (A)	19.9	26.5	28.4	38.3
COMPRESSOR				
Type	Rotary	Rotary	Rotary	Scroll
Stage	Single	Single	Single	Single
Rated Load Amps (RLA) (A)	8.4	11.2	12.1	16.3
Locked Rotor Amps (LRA) (A)	40	55	55	86
Crankcase Heater	No	No	No	No
CONDENSER COIL				
Type	Tube & Fin	Tube & Fin	Tube & Fin	Tube & Fin
Tube Size (O.D.) (in.)	3/16	3/16	3/16	3/16
FAN MOTOR				
Motor Type	ECM	ECM	ECM	ECM
Capacitor (uF)	/	/	/	/
Horsepower (HP)	1/6	1/6	1/6	1/3
Full Load Amps (FLA) (A)	0.9	1.3	1.2	1.5
REFRIGERATION SYSTEM				
Liquid Valve Size (O.D.) (in.)	3/8	3/8	3/8	3/8
Suction Valve Size (O.D.) (in.)	3/4	3/4	3/4	3/4
Liquid Line Size ("O.D.) (in.)	3/8	3/8	3/8	3/8
Suction Line Size ("O.D.) (in.)	3/4	3/4	3/4	3/4
Refrigerant Charge (lbs. - oz.)	4 lbs. 6 OZ.	4 lbs. 14 OZ.	6 lbs. 6 OZ.	5 lbs. 1 OZ.
SOUND POWER (dB(A))	73	75	75	77
OPERATION RANGE				
Cooling (°C)	12.7~48.9	12.7~48.9	12.7~48.9	12.7~48.9
Cooling (°F)	55~120	55~120	55~120	55~120

	TAC5042A1000A	TAC5048A1000A	TAC5060A1000A	TAC5061A1000A
NOMINAL CAPACITY				
Cooling (BTU/h)	41,000	45,000	54,000	55,000
ELECTRICAL DATA				
Voltage / Phase (60 Hz)	208/230V-1Ph	208/230V-1Ph	208/230V-1Ph	208/230V-1Ph
Min. / Max. Voltage (V)	187/253	187/253	187/253	187/253
Min. Circuit Amps (MCA) (A)	24.5	28.3	36.8	39.6
Max. Overcurrent Protection (MOP) (A)	42.6	49.3	64.5	69.8
COMPRESSOR				
Type	Scroll	Scroll	Scroll	Scroll
Stage	Single	Single	Single	Two-stage
Rated Load Amps (RLA) (A)	18.2	21.0	27.8	30.2
Locked Rotor Amps (LRA) (A)	96	95	125	123
Crankcase Heater	No	No	No	No
CONDENSER COIL				
Type	Tube & Fin	Tube & Fin	Tube & Fin	Tube & Fin
Tube Size (O.D.) (in.)	3/16	3/16	3/16	9/32
FAN MOTOR				
Motor Type	ECM	ECM	ECM	ECM
Capacitor (uF)	/	/	/	/
Horsepower (HP)	1/3	1/3	1/3	1/3
Full Load Amps (FLA) (A)	1.7	2.0	2.0	1.8
REFRIGERATION SYSTEM				
Liquid Valve Size (O.D.) (in.)	3/8	3/8	3/8	3/8
Suction Valve Size (O.D.) (in.)	7/8	7/8	7/8	7/8
Liquid Line Size ("O.D.) (in.)	3/8	3/8	3/8	3/8
Suction Line Size ("O.D.) (in.)	7/8	7/8	1-1/8	1-1/8
Refrigerant Charge (lbs. - oz.)	5 lbs. 12 OZ.	6 lbs. 4 OZ.	6 lbs. 0 OZ.	9 lbs. 14 OZ.
SOUND POWER (dB(A))	78	78	80	80
OPERATION RANGE				
Cooling (°C)	12.7~48.9	12.7~48.9	12.7~48.9	12.7~48.9
Cooling (°F)	55~120	55~120	55~120	55~120

3 Dimensions



Model Size	Unit Width "W" in. [mm]	Unit Height "H" in. [mm]	Unit Length "L" in. [mm]	Packing (W*H*D) in. [mm]	Unit Weight (lbs.[kg])
18	23-5/8 [600]	24-15/16 [633]	23-5/8 [600]	24-7/10 × 26-1/4 × 24-7/10 [628 × 667 × 628]	117 [53]
24	28 [710]	24-15/16 [633]	28 [710]	29 × 26-1/4 × 29 [738 × 667 × 738]	132 [60]
30	28 [710]	33-3/16 [843]	28 [710]	29 × 34-1/2 × 29 [738 × 877 × 738]	161 [73]
36	29-1/8 [740]	24-15/16 [633]	29-1/8 [740]	30-1/5 × 26-1/4 × 30-1/5 [768 × 667 × 768]	154 [70]
42	29-1/8 [740]	33-3/16 [843]	29-1/8 [740]	30-1/5 × 34-1/2 × 30-1/5 [768 × 877 × 768]	174 [79]
48	28 [710]	33-3/16 [843]	28 [710]	29 × 34-1/2 × 29 [738 × 877 × 738]	187 [85]
60	29-1/8 [740]	33-3/16 [843]	29-1/8 [740]	30-1/5 × 34-1/2 × 30-1/5 [768 × 877 × 768]	212 [96]
61	29-1/8 [740]	33-3/16 [843]	29-1/8 [740]	30-1/5 × 34-1/2 × 30-1/5 [768 × 877 × 768]	212 [96]

4 Wiring Diagram

WARNING: ELECTRIFICATION ON THE OUTDOOR MAIN BOARD, DO NOT TOUCH WHEN POWER IS ON.

WARNING: CABINET MUST BE PERMANENTLY GROUNDED CONFORM, AND ALL WIRING CONFORM TO UL60335. REPLACEMENT WIRES MUST BE THE SAME GAUGE AND INSULATION TYPE AS ORIGINAL WIRES.

Note:

1. B terminal is connected and energized for heating operation.
2. W terminal is energized in defrosting operation.
3. LPC is available only for heat pump model.
4. CN28 is short circuit for cooling only model.

CODE	DESCRIPTION
CC	Compressor Contactor
COMP.	Compressor
CCH	Crankcase Heater
PEV	Pressure Equalizer Valve
T4	Ambient Temperature Sensor
T3	Pipe Temperature Sensor
HPC	High Pressure Cut-out Control
LPC	Low Pressure Cut-out Control
DTS	Discharge Temperature Switch
OFM	Outdoor Fan Motor
RC	Run Capacitor
RV	Reversing Valve

CODE	DESCRIPTION
--	Standby
-C	Cooling mode
-H	Heating mode
FC	Forced cooling mode
dF	Defrosting mode
CH	Abnormal signal

CODE	FAULT DESCRIPTION
E3	T3 sensor fault
E4	T4 sensor fault
E8	Capacity setting no set
E9	R110 resistor or drive chip software fault
P2	LPC protection
P4	Discharge temperature protection
P5	T3 high-temperature protection
AL	Ambient temperature limitation
H0	Communication fault between drive chip and main control chip
n1X	OFM overcurrent protection
n2X	Drive module overtemperature protection
n3X	DC bus voltage fault
n4X	IPM Fault
n5X	OFM startup fault
n6X	Phase loss protection
n serial faults, alternately display n and xx	

NUMBER	POINT CHECK CONTENT
1	Unit capacity
2	Operation mode
3	Current fan speed(Actual speed divided by 10, for example, 560R is represented by '56.', 1050R is represented by 'A5.', hexadecimal number A represents 10.)
4	Target fan speed(Actual speed divided by 10, for example, 560R is represented by '56.', 1050R is represented by 'A5.', hexadecimal number A represents 10.)
5	T3 temperature(°F)(if the value is less than 100, the actual value is displayed. if over 100, divided by 10, 135 is represented by '13.', if it is negative, '1.0' means -10, '.5' means -5)
6	T4 temperature(°F)(if the value is less than 100, the actual value is displayed. if over 100, divided by 10, 135 is represented by '13.', if it is negative, '1.0' means -10, '.5' means -5)
7	Compressor running time(day) (if the value is less than 100, the actual number of days is displayed. if over 100 and less than 1000, 360 days are represented by '36.', if over 1000, 3600 days are represented by '3.6.')
8	Main control chip software version
9	Drive chip software version
10	Y1 signal state(1=ON, 0=OFF)
11	B signal state(1=ON, 0=OFF)
12	W signal state(1=ON, 0=OFF)
13	Y2 signal state(1=ON, 0=OFF)
14	RV condition (1=ON, 0=OFF)
15	High wind pattern (1=ON, 0=OFF)
16	Last fault code
17	Last second fault code
18	Last third fault code
19	--

CAPACITY SETTING	MODEL	18K 1.5TON	24K 2TON	30K 2.5TON	36K 3TON	42K 3.5TON	48K 4TON	60K 5TON	61K 5TON
SW2	15.2AC FIN	010,0	001,0	001,0	010,1	011,1	100,1	100,1	100,1
	13.4/15.2AC MCHE	010,0	001,0	010,1	010,1	011,1	100,1	100,1	/
	15.2HP	011,0	001,0	001,0	010,1	011,1	100,1	100,1	100,1

0/1 Definition of dial code switch	SW2 - 4 definition	MODEL	DESCRIPTION
means 0=OFF	100W Fan motor	15.2AC FIN	15.2 SEER2 Fin type heat exchanger cooling only system
means 1=ON	200W Fan motor	13.4/15.2AC MCHE	13.4/15.2 SEER2 Micro-channel heat exchanger cooling only system
		15.2HP	15.2 SEER2 heat exchanger heat pump system

* The factory default	
SW1	SW1-1 ON Reserved
	OFF Reserved *
	ON Reserved
	OFF Reserved *
	ON Defrosting cycle:30min
	OFF Defrosting cycle:60min *

Force	Press 1 s	Forced cooling mode
Check <th>Press 6 s</th> <th>Forced defrosting mode</th>	Press 6 s	Forced defrosting mode
	Press 1 s	Check the system paramters

High voltage line	Low voltage line
- Factory standard	- Factory standard
- Field installed	- Factory optional
- Factory optional	- Factory standard
	- Factory optional

Factory code	Date	Revision
16023000014756	Jul. 16th, 2024	G

The wiring diagram shown is for reference only, it may be different from the actual product.

